



Dart Aerospace Ltd.
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D4434-3
Job Sheet 185993



Part No: D4434-3

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 8,9 IPP Rev:A 12.03.06 per REV.B DD verified by:EC IPP REV:B 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	11/30/18	11/30/18	0.00	0.72	Waterjet - Flow		SC 18/12/18
110	QC	6 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Waterjet-3		SC 18/12/18
120	QC	6 pcs	11/30/18	11/30/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs	11/30/18	11/30/18	0.05	0.24	Brake NC 2		8 9-89 DAS
150	QC	6 pcs	11/30/18	11/30/18	0.00	0.00	QC5		DEC 04 2018 68
160	HandFinish	6 pcs	11/30/18	11/30/18	0.00	0.35	HandFinish1		D.R. 18/12/18 9-89
170	QC	6 pcs	11/30/18	11/30/18	0.00	0.00	QC7-3		DEC 05 2018 38
180	Packaging	6 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-2	8/6/14 DEC	DAS 38
190	QC21-SA	6 Ea	11/30/18	11/30/18	0.00	0.00	QC21		21 9-89 DEC 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.3000 sf (.55 ea)	100-Waterjet - Flow - 1	SDC 20184

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	3	230	0

Part Specifications

Specifications could not be found.

Plex 11/8/18 8:21 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		QTY Effective :				MRB (QSI042) Approval			
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K8A 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaero.com DART AEROSPACE Container No: S129412 Part: D4434-3 Job No: 185993 Serial No/Batch: S129412 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 11/20/18						Completed By			
						Lead hand / Supervisor Approval Verification			
						QC / QA Coordinator Approval			
Environ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Inspected ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		CATEGORY Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER :									

